

Office of the Genl Manager  
Mushirabad Hyderabad-20  
Dt 16 11 1982

No OP2/642(9)/82-MED

**CIRCULAR NO 37/1982 Dated 16th November 1982**

Sub TREAD RUBBER - Analysis of make-wise Tread Rubber  
performance - Reg

Ref 1 Circular No TR 4/24 O(15)/78-MED dt 1 2 1979  
2 Circular No 12/82-MED dt 17 6 1982

Instructions were issued vide Circulars cited at reference furnishing the guidelines to be followed by all the tyre retreading shops for adopting uniform policy in arriving make-wise tread rubber performance Consolidated quarterly performance of the last three consecutive quarters of all the Tyre Retreading Shops is being considered for calculating the relative performance of make-wise tread rubber

In the analysis it was found that for some makes the percentage of tyres whose performance is evaluated is only a small percentage to the actual number of tyres on which the material is used whereas in others there is not much of difference

It is observed that in the existing system the make of retread material is being posted by the Despatch Clerk in Tyre Retreading Shop before the tyre is handed over to the Stores In some cases it is observed that on some of the retreaded tyres identification of the make of the retread material used is becoming difficult especially where the manufacturer has not printed the brand mark clearly In order to avoid the inconsistencies stated above the following instructions are issued

- 1 The make-wise tread rubber consumed daily shall be recorded in a separate Register duly allocating some pages for each make and this shall be recorded by the Supervisor-in-Charge
- 2 Since there is a possibility of recording one make for another due to poor visibility after curing^the make of the tread rubber used for each tyre shall be recorded in the full circle building work order against each by the shift supervisor
- 3 The Supervisor-in-Charge shall endorse the make of tread rubber used on the Tyre History Card based on the information available on the full circle building work order
- 4 The make of the tread rubber of all RC tyres shall be recorded in Depot-wise receipt Register and further classified for make-wise tread

rubber as -

- a) The number of RC tyres to be taken for analysis in terms of the Circulars cited
- b) The number of RC tyres classified for scrap
- c) The number of RC tyres classified for repairs
- d) The number of RC tyres classified for other reasons are not be taken into analysis as per the circulars cited

5 The Asst Mechanical Engineer (Tyres) while submitting make-wise tread rubber analysis shall reconcile the make tread rubber consumed and the corresponding total number of tyres recapped as stated at Para (4) above

For example while preparing the make-wise tread rubber analysis for the three quarters i.e January to September 82 the tread rubber of each make actually used in October 81 to June 82 should be considered for arriving the approximate number of each make tyres that could be recapped

6 If there are any inconsistencies the AME(T) shall probe in and the reasons shall be recorded

7 The CCOS shall advise the tread rubber suppliers to stencil their make at every motor length and AME(T) will ensure this

8 The Depot-wise tyres receipt Register postings and make wise tread rubber analysis statements shall be audited

9 These instructions shall come into effect immediately The tread rubber make-wise analysis statements for the quarter ending March 83 and onwards shall accompany the reconciliation statement stated above

10 This has the concurrence of CCOS

11 The AMEs shall acknowledge the receipt of the Circular and shall inform within a week that they have implemented the revised procedure

SD/-  
Dr Y Satyanarayana  
CHIEF MECH  
ENGINEER Dt 11 11  
1982

cc to All RMs/CCOS/CME(P)/All Dy CMEs/All WMs/All DVMs/All  
AMEs(T)/ All COSs/ All SOs/ All DMs/ All SICs/SO(M) for inclusion in the  
monthly index

//Attested//  
SD/-  
DY CHIEF MECH ENGINEER (0)

-/True Copy/- -/Attested/-

Sd/-  
ACCOUNTS OFFICER (TA&I)