

O/o the VC & MD
AUDIT WING
Msrd Hyderabad

Case No INS/242 (1)/82-AD

ACCOUNTS CIRCULAR NO 19 DT 9-5-1983

Sub TREAD RUBBER - Analysis of make-wise Tread Rubber Performance
- Instructions - Reg

Ref 1 JGM (Mech) s Circular No TR4/240 (15) /78 dt 1 2 1979
2 CME s Circular No 12/82 - MED dt 17 6 82
3 CME s Circular No 37/82 - MED dt 16 11 82

The Corporation in order to determine economical brand of Tread Rubber from time to time for use on our tyres has been carrying out performance analysis of each make of Tread Rubber procured. In order to have uniformity in preparing the make-wise analysis circular Instructions were issued through references 1 to 3 cited. The salient features of these Circulars are furnished hereunder:

Tyres which should be taken into account for analysis purposes

- 1 All re-capped tyres which have worn smooth and classified as recap
- 2 All re-capped tyres which have given full service and scrapped due to worn smooth condition irrespective whether it gave the expected mileage or not
- 3 All re-capped tyres which have given less than 10 000 Kms due to poor quality or Tread Rubber
- 4 All tyres re-capped with only 18/32 gauge tread rubber should only be taken into account for analysis eliminating the others

Tyres NOT to be taken for analysis purposes -

- 1 Tyres which had rapid wear due to over-inflation under-inflation mis-matching mechanical defects carcass failures (conclusions) process failures etc and given a life which is less than 10 000 KMs
- 2 Tyres used for City Services
- 3 Tyres used with incomplete mileage due to opening of duplicate cards
- 4 Tyres which have been blemished due to defective curing process

The Supervisors - in - Charge shall endorse the Make of tread rubber used on the Tyre History Card based on the information available on the full circle building work order.

The Regional DY CAOs are requested to ensure the scrutiny of Depot - wise Tyre Receipt Register Postings and Make-wise Tread Rubber Performance Analysis Statements prepared by AME (Tyres) keeping in view the above enumerated instructions.

In carrying out the said checks the following guidelines are to be followed:

- 1 To ensure that the Tread Rubber Performance make-wise Analysis Statements and the Depot-wise Tyre Receipt Register Postings are scrutinised regularly by deputing an Audit Inspector/Stock verifier twice or thrice in a week to Tyre Retreading Shops.

- 2 To ensure that the KMs recorded in Tyre History Cards are certified by the concerned DM
- 3 In case of Duplicate Tyre History Cards they can be counted for analysis purposes provide the KMs shown therein have relevance to the evaluation Study of the Tread Rubber used on it and the KMs are

certified by the concerned Depot Manager

Copie of the following Circulars are also enclosed for reference

| S No | Circular No- | Date | Issued By |
|------|-----------------------|-----------|------------|
| 1 | TR 4/240 (15) / 78 | 1 FEB 79 | JGM (Mech) |
| 2 | 42 Cir IP 42/82 / MED | 17 JUN 82 | CME |
| 3 | 37/1982 | 16 Nov 82 | CME |

CHIEF AUDITOR

Encl 3 Circulars

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