



ANDHRA PRADESH STATE ROAD TRANSPORT CORPORATION

No. IE-1/484 (05)/2004-IED

O/o the VC & MD,  
Bus Bhavan, Mushirabad-624.

Circular No. 22/2010-IED, dt.25-10-2010

Sub: Std Man Minutes- Standard man minutes for various activities of Radial tyres at Tyre Retreading Shops-Communication-Reg.

Ref: - 1. Circular no. 13/2004-IED, dt.09-12-2004.  
2. Circular no. 14/2009-IED, dt.11-11-2009.

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Vide reference circular 1<sup>st</sup> cited, PIB scheme has been in operation at all Tyre Retreading Shops (TRSS) and vide reference circular 2<sup>nd</sup> cited, the validity of the scheme has been extended up to 30-11-2011. In circular 1<sup>st</sup> cited, the communicated standard man minutes pertains to various types of activities of Nylon tyres.

To arrive at standard man minutes for various activities of Radial tyres, study was entrusted to M/s National Productivity Council. Based on the M/s NPC study report and negotiations held with the recognized union, the standard man minutes for radial tyres were finalized.

Accordingly, the following standard man minutes are fixed for various activities of all types of Radial tyres at all TRSS with effect from the production month of Nov'10:

S.No	Activity	Standard man minutes
1	RC tyres using Elgi including curing	146.00
2	RC tyres using INDAG including curing	133.00
3	Patch repairs	95.00
4	Repair tyres curing	18.98

Contd..

This has the approval of VC & MD with the concurrence of CAO.

All other guide lines stipulated in the circular no. 13/2004-IED. dt.09-12-2004 holds good.

  
Executive Director (E&IT)

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