

ANDHRA PRADESH STATE ROAD TRANSPORT CORPORATION

No. TL7/437(2)/2002-MED

Office of the VC & MD
Mushirabad, Hyderabad-
20. Date : 03-05-2002

CIRCULAR No. 04/2002-MED, DT. 03-05-2002

SUB. :- VEHICLES - Enhancement of replacement mileage for special category buses-Guidelines issued - Reg.

**REF. :- 1) Circular No. 25/1999-MED, dt. 20-07-1999.
2) Circular No. 13/2000-MED, dt. 27-04-2000.
3) Circular No. 04/2001-MED. dt. 20-02-2001.**

At present, special category buses viz.. Hi-tech, Luxury and Express buses are being replaced after operation of 5.5 lakh Kms. and the released buses are being converted as Ordinary/City buses to operate further till they are scrapped.

Vide circular cited at reference (3), the scrapping mileage has been enhanced from 10.50 to 11.00 lakh Kms., for Ordinary buses and 11.00 to 11.50 lakh Kms., for City buses, subject to physical condition of chassis and body. Consequent to this enhancement, the scrapping of ordinary and city buses has come down considerably. Though the scrapping mileage of City and Ordinary buses as per the circular 3rd cited, has been enhanced, the replacement mileage for special category buses has been continued at 5.50 lakh Kms. It in turn, has resulted in mismatch between the new buses to be allotted and the number of buses scrapped. And hence released special category buses on conversion as ordinary/city service are being allotted in advance as replacement i.e., without adjusting the released vehicle against specific scrap buses.

In order to tide over this and to save additional expenditure for fabrication of special type buses, it is decided to enhance the replacement mileage of special category buses from 5.5 lakh Kms. to 6.5 lakh Kms.. duly giving midterm attention to body between 3.5 to 4.5 lakh Kms.. as enumerated in the circular cited at reference (3). This mid-term attention must be carried out at depot level, either at workshop or through outside agency as per the instructions contained in circular no. 25/99-MED, dt. 20-7-99 in order to offer better qualify service and enhance the "image of the Corporation".

The repairs to be carried out in mid-term attention are reiterated hereunder.

1. HI-TECH BUSES :

1.1 Works to be carried out for all buses :

- (a) Refurnishing of seat upholstery.
- (b) Replacement of window flock channel
- (c) Exterior painting of bus with ICI preamble paints.
- (d) Body 'U' clamps and cabin mounting bolts to be tightened duly replacing the perished Balata packing.

1.2 Selective repairs on need, Based :

- (a) Replacement of damaged stretch panels, modular panels end front and panels.
- (b) Repairs/Replacement of rear luggage booth door gas springs, locks etc.,
- (c) Replacement of defective gas springs, broken or missing handles and reclaiming knobs of seat assemblies.
- (d) Replacement of broken shutter glasses.

- (e) Replacement of window locks/knobs.
- (f) Repairs/Replacement of JK door and driver door.
- (g) Replacement of broken tower bolts, hinges and locks of JK doors, driver door and side flap doors etc.
- (h) Repairs/Replacement of damaged front and rear bumpers.
- (i) Pasting of loose carpet on interiors/hat rack and dusting, cleaning etc.
- (j) Replacement of faded Raymond fabric at the centre of ceiling,
- (k) Replacement of damaged floor vinyl in saloon.
- (l) Repairs of audio & video system,
- (m) repairs/Replacement of lighting system.
- (n) Repairs to cabin by replacing damaged vinyl and engine bonnet.

2. LUXURY BUSES :

2.1 Works to be carried out for all buses :

- (a) Refurbishing of Seat upholstery.
- (b) Complete Painting of bus body, under frame and luggage carriage.
- (c) Attending to saloon under frame structural defects including replacement of damage/broken floor longitudes,
- (d) Tightening of Body "U" clamps and cabin mounting belt duly replacing the perished Balata packing.
- (e) Replacement of Terene felt for window shutters to avoided window rattling.
- (f) Repairs to floor chequered sheet either by riveting with solid rivets or with nut, bolt and washer arrangement whenever the floor rivets are found missing or sheared off.

2.2 Selective Repairs :

The following works are identified which are to be attended on need basis.

- (a) Replacement of damaged exterior panels.
- (b) Repair/Replacement of damaged front & rear bumpers.
- (c) Attending to the repairs of driver & passenger door.
- (d) Repair/Replacement of damaged window frames.
- (e) Repairs to audio system..
- (f) Repair/Replacement of damaged foot boards.
- (g) Repair to luggage carrier, ladder and unloader.

3. EXPRESS BUSES :

3.1 Works to be carried out for all buses :

- (a) Replacement of tornout/damaged backsquabs and bottom cushions & foam rexine.
- (b) Tightening of 'U' clamps and cabin mounting bolts duly replacing the perished balata packing.
- (c) Replacement of terms felt for window shutter to avoid rattling.
- (d) Attending to saloon under frame structural defects duly replacing the damaged/ broken floor longitudes.
- (e) Repairs to floor checurrred sheet either by riveting with solid rivets or with nut, bolt and washer arrangement whenever the floor rivets are found missing or sheared off.

3.2 Selective Repairs :

- (a) Repair/Replacement of damaged foot board, b) Repair to luggage carrier, ladder and unloader.**
- (c) Repair/Replacement of damaged front and rear bumpers.**
- (d) Repair/Replacement of damaged window frames.**
- (e) Repair/Replacement of passenger and driver door.**

All EDs, RMs, DVMs, Dy. CMEs, WMs and Depot Managers are advised to follow the instructions and plan accordingly. Every efforts is to be made to maintain good condition of vehicle to protect our image.

Please acknowledge.

**Sd/-
(R. P. SINGH)
Vice Chairman & Managing Director.**