

Andhra Pradesh State Road Transport Corporation Office of the Managing Director, Bus Bhavan, Hyderabad - 500 624.

No: OP2/462(8)/2009-MED

CIRCULAR No. 15/2010 - MED, Dt 24.06.2010

Sub: <u>MAINTENANCE</u> - Revised Engine Oil & Filter change periodicity for Tata 1618 City SLF (FE) Buses fitted with 6BT Cummins Engines - Instructions issued - Reg.

Ref: 1) Circular No. 27/2009-MED, dt.24.12.2009

2) Letter to RMs of HCZ No.OP2/462(1)/2010-MED, dt.06.05.2010

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Vide circular at reference 1st cited it was communicated to replace the Engine oil (SAE15w40, API CH4+, MB 228.3) and Engine oil Filter at 18,000 kms for Tata SLF vehicles fitted with 6BT Cummins engines Keeping the less severe traffic conditions of Visakhapatnam city in view.

Further, vide letter 2^{nd} cited it was communicated to replace Engine oil and filter at 9,000 kms for Tata SLF buses operating in Hyderabad City zone.

But in view of reports of Engine oil getting thickened and becoming sludge in some vehicles when operated beyond 12,000 kms after EOC in Visakhapatnam city depots and as there is a danger of engines getting damaged if the oil is replaced at 18,000 kms owing to sludge formation, it is decided to *revise the engine oil change* (EOC) periodicity as 9,000 kms for all Tata City 1618 SLF buses as recommended by M/s Tata Motors Ltd.

Hence, all the Depot Managers and Maintenance incharges of the concerned depots are advised to ensure replacement of both Engine oil & Filter at 9,000 kms instead of 18,000 kms for all Tata City 1618 SLF buses and plan for adequate stock of engine oil (SAE 15W40, API CH4+, MB 228.3) and engine oil filters and ensure change of Engine oil / filters at 9,000 kms invariably to avoid any premature failure of Engines.

EXECUTIVE DIRECTOR (E&IT)

To

All Depot Managers.

Copy to: Dir (V&S), ED (E&IT), ED (O&MIS), ED (A&P), FA, CAO, ED (T&C) for infn.

Copt to: EDs (Zones) for information.

Copy to: All RMs for necessary action.

Copy to: CE(IT) with an advice to incorporate the above modification in VEMAS programme

Copy to: CME (O), CCOS, CA, CFM, CME(C&B), CPM, CM (HRD) for information

Copy to: All DyCMEs, WMs, COSs & DyCAOs for necessary action.

Copy to: All Principals of ZSTCs, BTC, HPT & TA/HPT for information.

Copy to: All Maintenance In-charges Tata area depots, MYP-2 & MSRD-2 for necessary action.

Copy to: In-charge, Manual Section for record