



ANDHRA PRADESH STATE ROAD TRANSPORT CORPORATION

Case No : PRD1/690(1)/2010-MED.

O/o VC&MD,
Hyderabad – 624.

CIRCULAR NO:17/2010 – MED, Dt. 22.07.2010.

SUB: **UNITS**: Cannibalization of Units – Hindrance to improvement in Units life -
Instructions to stop such practices - Reg.

REF: 1) Circular No.8/2009 – MED, Dt 16.05.2009.

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Instructions were clearly given to take appropriate steps **to stop cannibalization of Units at Depots** vide the Circular referred above. During the recently concluded WMs and AMEs(T) meeting held on 08/07/2010, it has been reported that the cannibalization of Units, particular the Gear Boxes is still taking place at some of the Depots.

The **ill effects of cannibalisation** were unequivocally discussed in the above circular and some main aspects are reiterated hereunder.

- Leads to low life in the long run due to non-maintenance of assembly specifications.
- Leads to damage of other mating parts due to the above reason.
- Leads to improper analysis on early or premature failures resulting in inability to take corrective action.
- Leads to improper assessment of material failure if any.

All the above factors put together form blockades to the improvement in Units life besides causing dislocation in synchronising our maintenance systems. It is therefore decided to take serious view on cannibalisation of Units and all the Depots are advised **to henceforth stop cannibalisation w.e.f. 01/08/2010.**

The **Depot Managers** are therefore advised to see that no cannibalization of Units takes place at the respective Depots and they have to take sole responsibility for avoiding the same.

The **Dy. Chief Mechanical Engineers** are advised to guide the Depots accordingly, simultaneously coordinating with the respective Workshops for maintaining required Floats and for timely assistance by the Workshops.

The **Regional Managers** are advised to see that the Depots stick to the instructions and any erring Depots may be suitably taken up after the deadline as stipulated above, to streamline the system.

The **Works Managers** are advised to make appropriate production planning to meet the demand of Units arising out of stopping the cannibalisation.

The **Executive Directors** of Zones are requested to see that the instructions are effectively implemented at the Depots the Production Review meetings may be utilised for reviewing the implementation.



EXECUTIVE DIRECTOR (E&IT)

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Copy to: Dir (V&S) for favour of information.

Copy to: ED(AM&GHZ), ED(H&K), ED(V&V), ED(K&N) for information.

Copy to: FA, CAO, ED(A&P), ED(T&C) and Secy to Corpn for information.

Copy to: CME (O), CME(C&B), CE(IT), CCOS for information & necessary action.

Copy to: All Works Managers for necessary action.

Copy to: All Dy.CMEs for necessary action.

Copy to: All Dy.CAOs for necessary action.

Copy to: All Depot Managers for necessary action.